

# FIXED STEEL DEFLECTION GAUGES



Deflection Gauges (mandrels) are used to test flexible sewer pipe for out-of-roundness or deflection per ASTM specifications D3034 and F679. This testing ensures that flexible pipe has been properly bedded and backfilled (ASTM D2321) to give optimal performance.

Other gauges can get hung up – causing a deflection test to fail, even though the pipe is within tolerance. Sized to .02", steel deflection gauge styles meet ASTM requirements.

## Fixed Steel Style Deflection Gauge Features:

- Durable, zinc-plated construction resists corrosion
- Conforms to mandrel sizing specifications—blade length is equal to or greater than the nominal pipe size
- Nine-arm design ensures testing accuracy
- Open design allows gravel and debris pass-through



## 5% FIXED STEEL DEFLECTION GAUGES

### DEFLECTION GAUGES FOR SDR-35 PIPE PER ASTM D3034 (4" – 15" DIA.)

PART NUMBER	NOMINAL SIZE	AVERAGE PIPE I.D.	BASE PIPE I.D.*	PIPE I.D. @ DEFL.	PRODUCT WT.
286068	6" (152.40 mm)	5.893" (149.68 mm)	5.742" (145.85 mm)	5.46" (138.68 mm)	5.0 lbs.
286078	8" (203.20 mm)	7.891" (200.43 mm)	7.665" (194.69 mm)	7.28" (184.91 mm)	7.0 lbs.
286088	10" (254.00 mm)	9.864" (250.55 mm)	9.563" (242.90 mm)	9.09" (230.89 mm)	8.0 lbs.
286098	12" (304.80 mm)	11.737" (298.12 mm)	11.360" (288.54 mm)	10.79" (274.07 mm)	9.0 lbs.
286108	15" (381.00 mm)	14.374" (365.10 mm)	13.897" (352.98 mm)	13.20" (335.28 mm)	13.5 lbs.

### DEFLECTION GAUGES FOR SDR-26 PIPE PER ASTM D3034 (4" – 15" DIA.)

PART NUMBER	NOMINAL SIZE	AVERAGE PIPE I.D.	BASE PIPE I.D.*	PIPE I.D. @ DEFL.	PRODUCT WT.
286008	6" (152.40 mm)	5.764" (146.41 mm)	5.612" (142.54 mm)	5.33" (135.38 mm)	5.0 lbs.
286018	8" (203.20 mm)	7.715" (195.96 mm)	7.488" (190.20 mm)	7.11" (180.59 mm)	7.0 lbs.
286028	10" (254.00 mm)	9.644" (244.96 mm)	9.342" (237.29 mm)	8.87" (225.30 mm)	8.0 lbs.
286038	12" (304.80 mm)	11.480" (291.59 mm)	11.102" (281.99 mm)	10.55" (267.97 mm)	9.0 lbs.
286048	15" (381.00 mm)	14.053" (356.95 mm)	13.575" (344.81 mm)	12.90" (327.66 mm)	13.5 lbs.

### DEFLECTION GAUGES FOR PS 46 (SDR-35) PIPE PER ASTM F679 (18" – 48" DIA.)

PART NUMBER	NOMINAL SIZE	AVERAGE PIPE I.D.	BASE PIPE I.D.*	PIPE I.D. @ DEFL.	PRODUCT WT.
286118	18" (457.20 mm)	17.643" (448.13 mm)	17.054" (433.17 mm)	16.20" (411.48 mm)	15.0 lbs.
286278	21" (533.40 mm)	20.800" (528.32 mm)	20.098" (510.49 mm)	19.09" (484.89 mm)	18.0 lbs.
286288	24" (609.60 mm)	23.402" (594.41 mm)	22.586" (573.68 mm)	21.46" (545.08 mm)	21.0 lbs.

### DEFLECTION GAUGES FOR PS 115 (SDR-26) PIPE PER ASTM F679 (18" – 48" DIA.)

PART NUMBER	NOMINAL SIZE	AVERAGE PIPE I.D.	BASE PIPE I.D.*	PIPE I.D. @ DEFL.	PRODUCT WT.
286058	18" (457.20 mm)	17.278" (438.86 mm)	16.688" (423.87 mm)	15.85" (402.59 mm)	15.0 lbs.
286528	21" (533.40 mm)	20.370" (517.40 mm)	19.666" (499.52 mm)	18.68" (474.47 mm)	18.0 lbs.
286538	24" (609.60 mm)	22.918" (582.12 mm)	22.102" (561.39 mm)	21.00" (533.40 mm)	21.0 lbs.